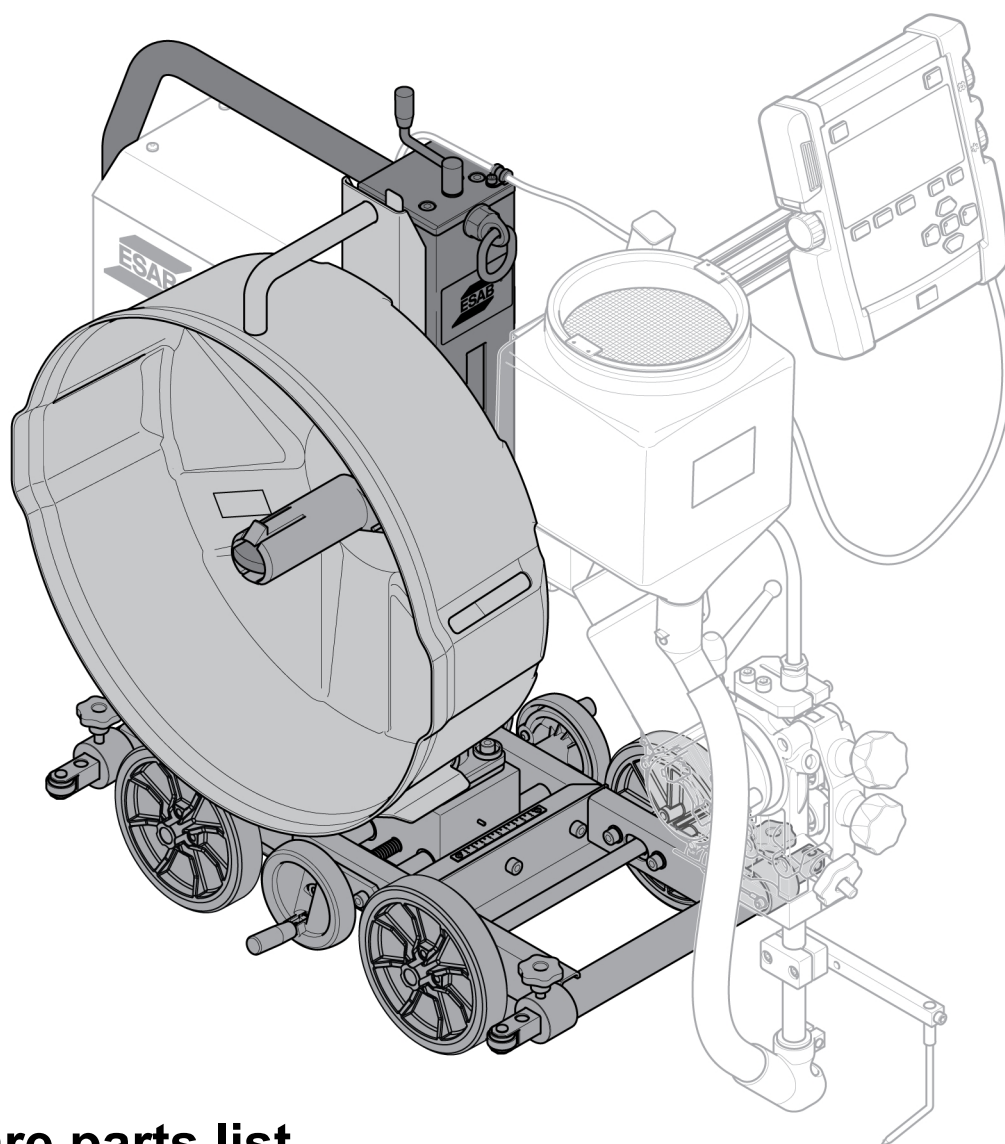


# ***Versotrac EWT 1000 Chassis***



## **Spare parts list**

| <b>Ordering no.</b> | <b>Product</b>                 |
|---------------------|--------------------------------|
| 0904 200 880        | Versotrac EWT 1000 SAW         |
| 0904 200 890        | Versotrac EWT 1000 Chassis 2WD |
| 0904 200 891        | Versotrac EWT 1000 Chassis 4WD |

**This document also includes spare parts for the following accessories:**

|              |                                    |
|--------------|------------------------------------|
| 0908 520 880 | Bobbin module                      |
| 0904 557 880 | Three wheeler module               |
| 0904 537 880 | Steering handle                    |
| 0446 151 880 | Idling roller                      |
| 0904 223 880 | Work piece voltage reference brush |

Spare parts may be ordered through your nearest ESAB dealer, see [esab.com](https://esab.com). When ordering, please state product type, serial number, denominations and ordering numbers according to the spare parts list. This facilitates dispatch and ensures correct delivery.

Maintenance and repair work should be performed by an experienced person, and electrical work only by a trained electrician. Use only recommended spare parts.

For accessories to the product, see the instruction manual.

For spare and wear parts to welding heads, see the separate manuals for EWH 600 /EWH 1000 and EWH 1600 Gouging.

|                                         |           |
|-----------------------------------------|-----------|
| <b>SPARE PARTS .....</b>                | <b>4</b>  |
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| Bobbin module .....                     | 12        |
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| Wheel kit.....                          | 20        |

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**SPARE PARTS**

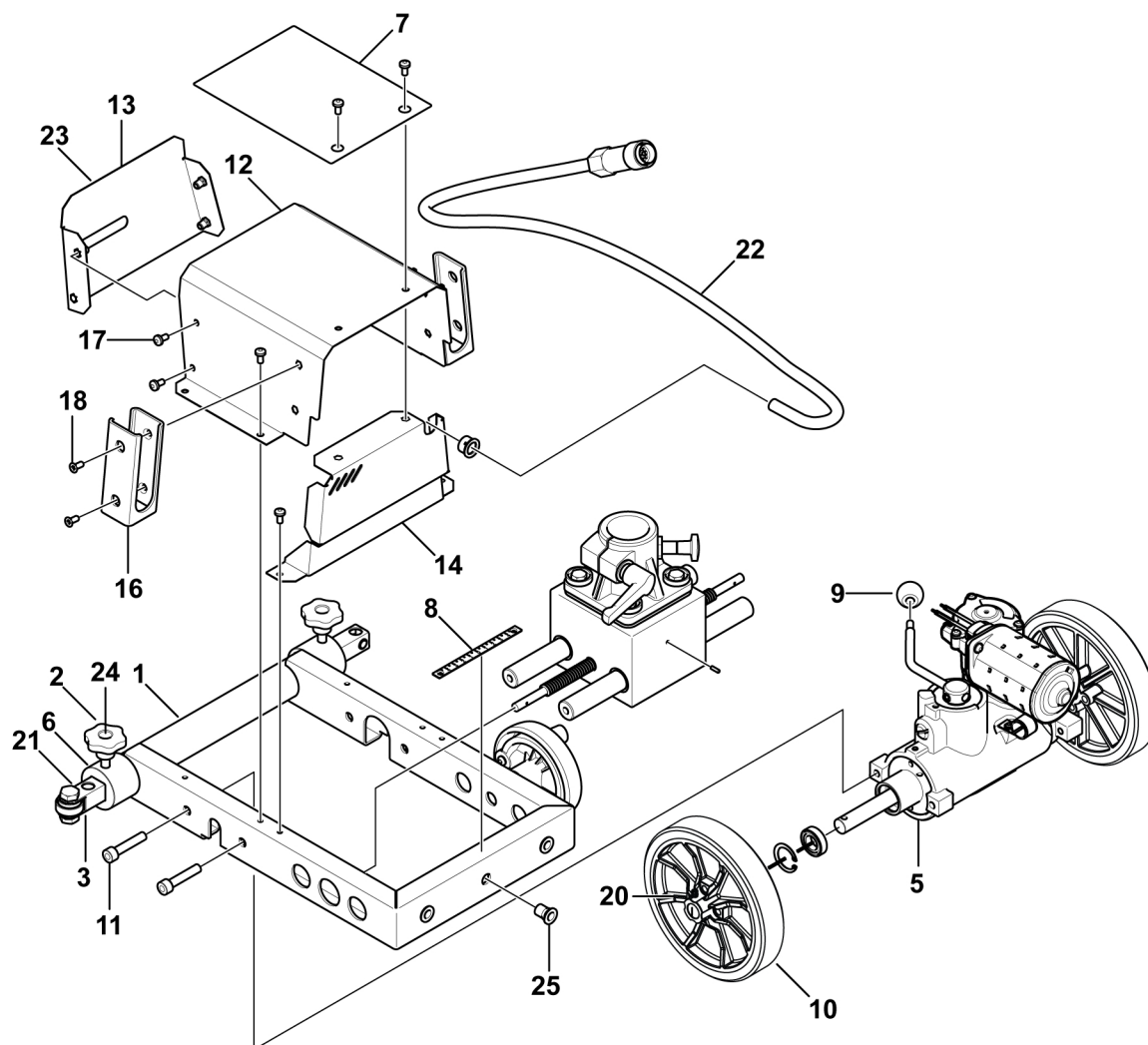

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**Tractor base, rear module**

| Item | Qty. | Ordering no. | Denomination              | Notes                   |
|------|------|--------------|---------------------------|-------------------------|
| 1    | 1    |              | Modular base, frame rear  |                         |
| 2    | 2    |              | Adjuster                  | 30-M8×20, see item 101. |
| 3    | 1    | 0904 540 880 | Guide bar                 |                         |
| 5    | 1    | 0904 528 880 | Drivetrain                |                         |
| 6    | 2    |              | Steering guide bar        | Sw-A4, see item 101.    |
| 7    | 1    | 0904 238 001 | Module assembly decal     |                         |
| 8    | 1    | 0904 262 001 | Linear scale              | +/- 4 cm                |
| 9    | 1    | 0218 811 004 | Ball grip plastic         | D32/M8                  |
| 10   | 2    |              | Versotrak high temp wheel | See item 102.           |
| 11   | 4    |              | Screw                     | M8×40                   |
| 12   | 1    | 0904 524 880 | Foot cover                |                         |
| 13   | 1    | 0904 252 880 | Cover back complete       |                         |
| 14   | 1    | 0904 254 880 | Cover front complete      |                         |
| 16   | 2    | 0904 253 001 | Cable support             |                         |
| 17   | 4    |              | Screw                     | M5×10                   |
| 18   | 4    |              | Screw                     | M5×12                   |
| 20   | 2    |              | Roll pin                  | D5×40, see item 102.    |
| 21   | 2    |              | Screw                     | M4×8, see item 101.     |
| 22   | 1    | 0904 274 880 | Drive unit cable harness  |                         |
| 23   | 1    | 0904 239 001 | Foot plate decal          |                         |
| 24   | 2    |              | Label yellow              | See item 101.           |
| 25   | 3    | 0192 529 124 | Rivet nut                 | M8                      |

**SPARE PARTS KITS**

| Item       | Qty.     | Ordering no.        | Denomination                         | Notes                                                    |
|------------|----------|---------------------|--------------------------------------|----------------------------------------------------------|
| <b>101</b> | <b>1</b> | <b>0464 666 010</b> | <b>Adjuster kit</b>                  | <b>Includes items: 2, 6, 21, 24 and tube insulation.</b> |
| <b>102</b> | <b>1</b> | <b>0464 666 011</b> | <b>Versotrak high temp wheel kit</b> | <b>Includes items: 10 and 20.</b>                        |

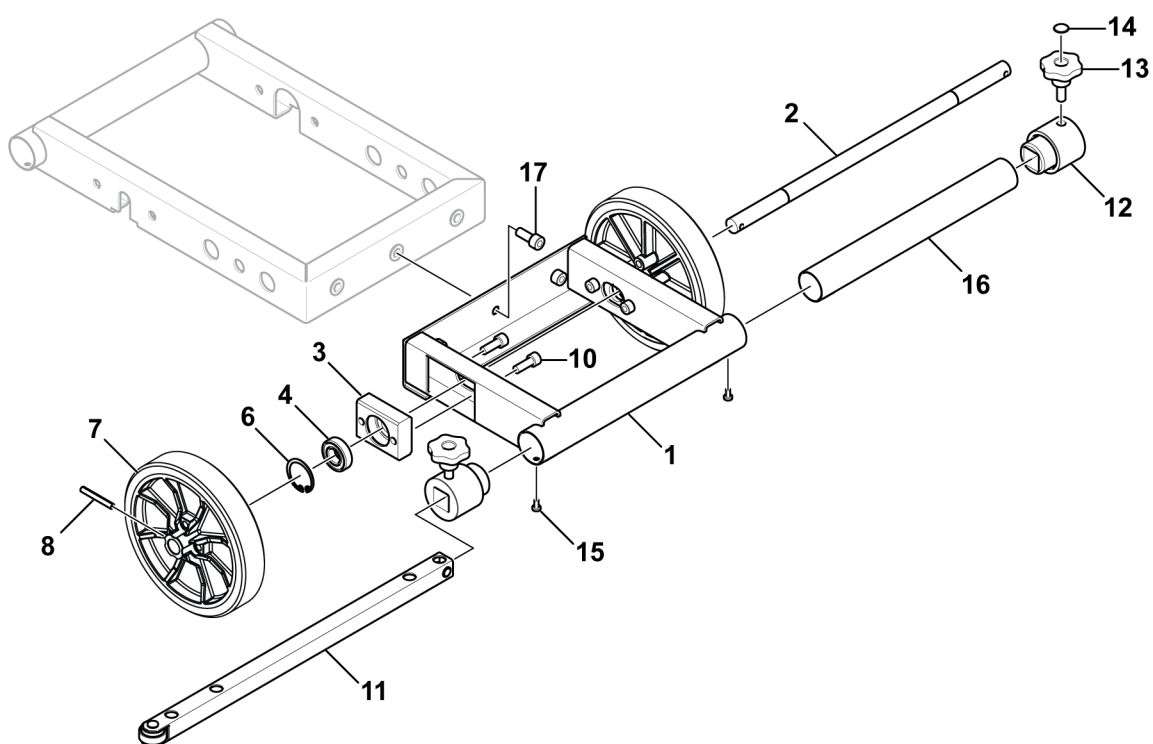


## Tractor base, front module

| Item | Qty. | Ordering no. | Denomination                | Notes                          |
|------|------|--------------|-----------------------------|--------------------------------|
| 1    | 1    | 0904 250 881 | Front frame assembly        |                                |
| 2    | 1    | 0904 297 001 | Wheel shaft                 |                                |
| 3    | 2    |              | Bearing housing             | See item 201.                  |
| 4    | 2    |              | Ball bearing                | 6002-2RS, see item 201.        |
| 6    | 2    |              | Lock ring                   | D15, see item 201.             |
| 7    | 2    |              | Versotrak high temp wheel   | See item 203.                  |
| 8    | 2    |              | Roll pin                    | D5×40, see item 203.           |
| 10   | 4    |              | Screw                       | M6×16                          |
| 11   | 1    | 0904 540 880 | Guide arm                   |                                |
| 12   | 2    |              | Isolation collar-guide arms | See item 202.                  |
| 13   | 2    |              | Adjuster                    | 30-M8×20, see item 202.        |
| 14   | 2    |              | Label yellow                | See item 202.                  |
| 15   | 2    |              | Screw                       | MRX-Taptite 4×8, see item 202. |
| 16   | 1    |              | Tube insulation             | See item 202.                  |
| 17   | 3    |              | Screw                       | Allen socket, 8.8 M8×20        |

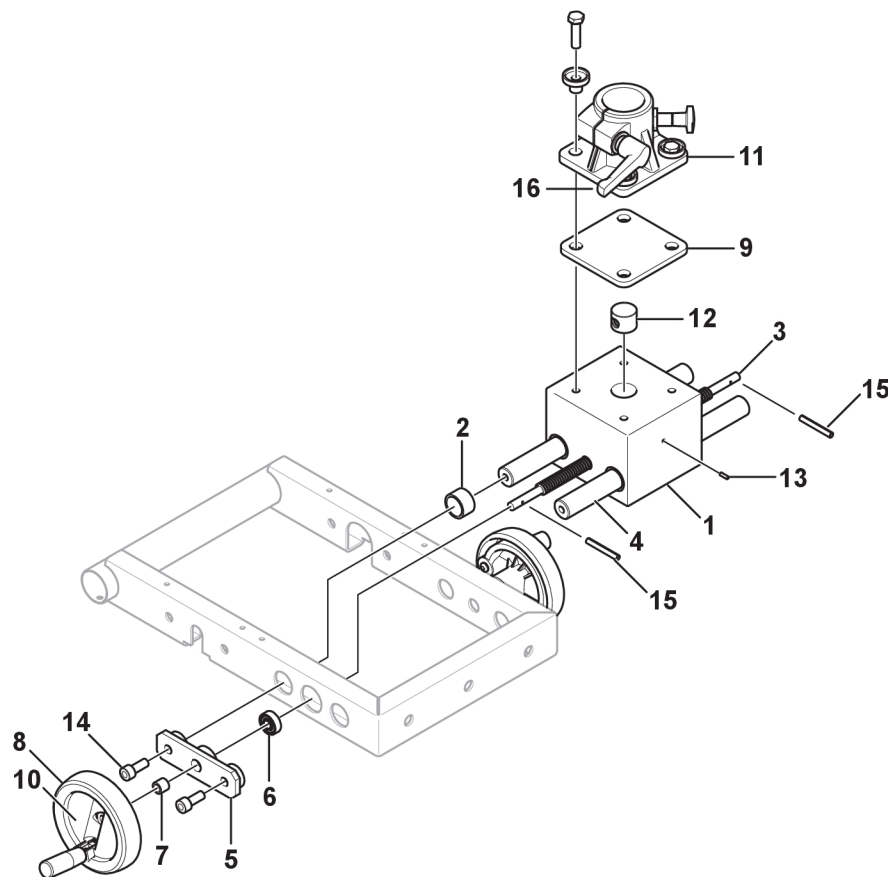
### SPARE PARTS KITS

| Item | Qty. | Ordering no. | Denomination                  | Notes                                  |
|------|------|--------------|-------------------------------|----------------------------------------|
| 201  | 1    |              |                               | Includes items: 3, 4 and 6.            |
| 202  | 1    | 0464 666 010 | Adjuster kit                  | Includes items: 12, 13, 14, 15 and 16. |
| 203  | 1    | 0464 666 011 | Versotrak high temp wheel kit | Includes items: 7 and 8.               |



## Side slider assembly

| Item | Qty. | Ordering no. | Denomination                  | Notes                        |
|------|------|--------------|-------------------------------|------------------------------|
| 1    | 1    |              | Slider housing                | See item 303.                |
| 2    | 4    |              | Bushing                       | 540-020×25×15, see item 303. |
| 3    | 1    |              | Trapezoidal base screw slider | See item 303.                |
| 4    | 2    |              | Base slider                   | See item 303.                |
| 5    | 2    |              | Bearing housing               | See item 303.                |
| 6    | 2    | 0221 301 810 | Ball bearing                  | 22/8/7, see item 303.        |
| 7    | 2    |              | Spacer sleeve                 | See item 301.                |
| 8    | 2    |              | Disc wheel                    | D=100 mm, see item 301.      |
| 9    | 1    | 0904 269 001 | Isolation plate               |                              |
| 10   | 4    |              | Label yellow                  | See item 301 and 302.        |
| 11   | 1    | 0905 437 880 | Foot clamp complete           |                              |
| 12   | 1    |              | Nut                           | See item 303.                |
| 13   | 1    |              | Distance screw                | M3×18, see item 302 and 303. |
| 14   | 4    |              | Screw                         | M8×20, see item 303.         |
| 15   | 2    |              | Roll pin                      | D3×28, see item 303.         |
| 16   | 1    | 0193 570 131 | Lock lever                    |                              |

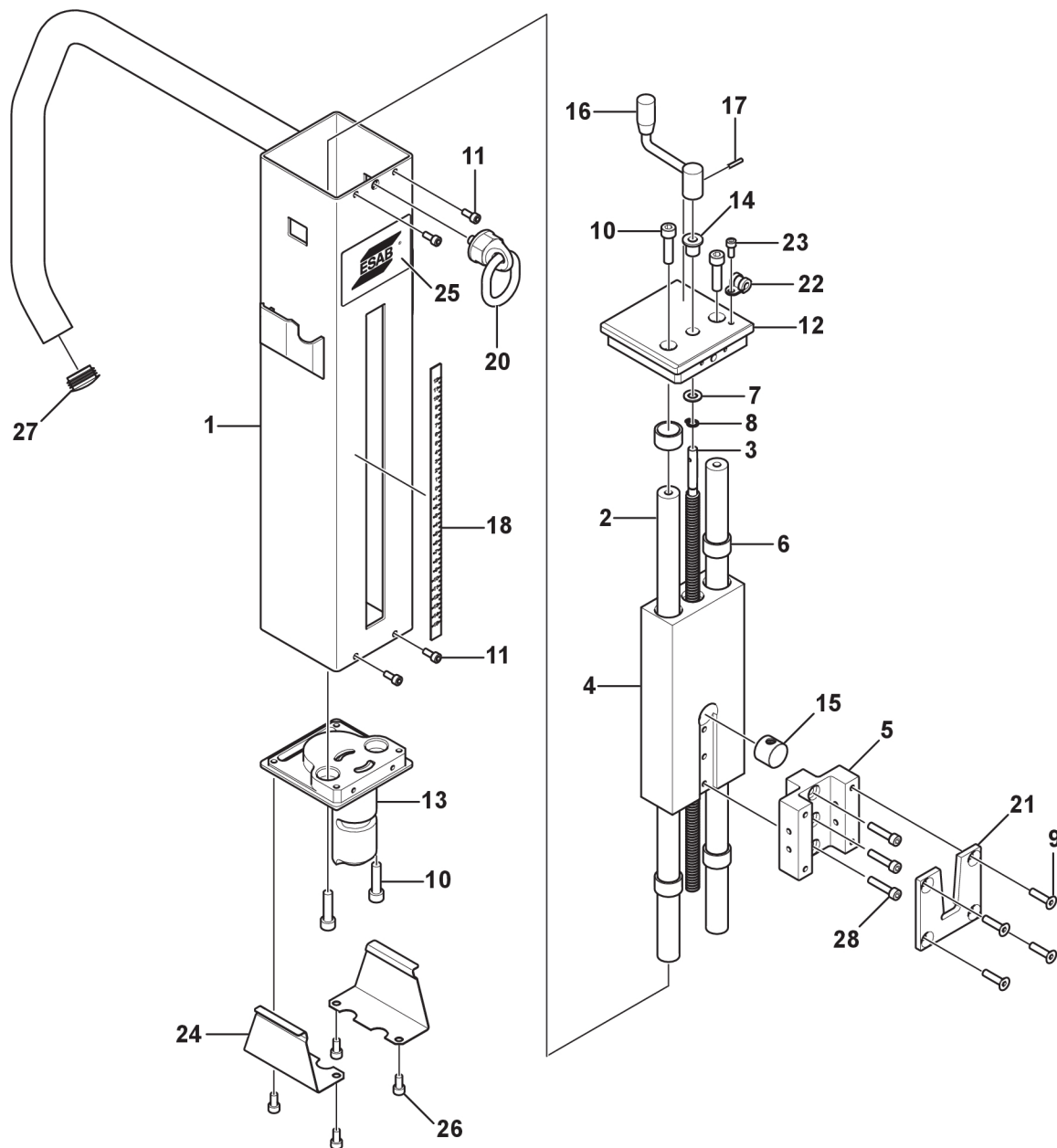


**SPARE PARTS KITS**

| <b>Item</b> | <b>Qty.</b> | <b>Ordering no.</b> | <b>Denomination</b>        | <b>Notes</b>                                                |
|-------------|-------------|---------------------|----------------------------|-------------------------------------------------------------|
| <b>301</b>  | <b>1</b>    | <b>0464 666 008</b> | <b>Knob kit</b>            | <b>Includes items: 7, 8 and 10.</b>                         |
| <b>302</b>  | <b>1</b>    | <b>0464 666 009</b> | <b>Insulating tube kit</b> | <b>Includes items: 10 and 13.</b>                           |
| <b>303</b>  | <b>1</b>    | <b>0464 666 015</b> | <b>Side slider kit</b>     | <b>Includes items: 1, 2, 3, 4, 5, 6, 12, 13, 14 and 15.</b> |

## Column

| Item | Qty. | Ordering no. | Denomination         | Notes                      |
|------|------|--------------|----------------------|----------------------------|
| 1    | 1    | 0904 572 880 | Column welded        |                            |
| 2    | 2    |              | Slider shaft         |                            |
| 3    | 1    |              | Axle                 | TR 12×3                    |
| 4    | 1    |              | Sliding block        |                            |
| 5    | 1    |              | Slider mount         | See item 403.              |
| 6    | 4    |              | Bushing              | 540-020×25×15              |
| 7    | 1    |              | Washer               | D16/8.4×1.5, see item 402. |
| 8    | 1    |              | Lock ring            | D8, see item 402.          |
| 9    | 4    |              | Screw                | M6×25, see item 403.       |
| 10   | 4    |              | Screw                | M8×25, see item 402.       |
| 11   | 4    |              | Screw                | M5×12                      |
| 12   | 1    |              | Lid                  |                            |
| 13   | 1    |              | Foot                 |                            |
| 14   | 1    |              | Bushing              | See item 402.              |
| 15   | 1    | 0145 862 001 | Nut                  |                            |
| 16   | 1    |              | Handle               | Slide, see item 402.       |
| 17   | 1    |              | Roll pin             | See item 402.              |
| 18   | 1    | 0904 263 001 | Ruler vertical slide |                            |
| 20   | 1    | 0904 264 001 | Lifting eye          |                            |
| 21   | 1    |              | Plate                | See item 403.              |
| 22   | 1    | 0417 699 002 | Clamp                |                            |
| 23   | 1    |              | Screw                | M5×12                      |
| 24   |      | 0904 500 001 | Cable consol         |                            |
| 25   |      | 0904 215 001 | Esab label           | 87.5 mm                    |
| 26   |      |              | Screw                | M6×12                      |
| 27   |      |              | Tube plug            |                            |
| 28   |      |              | Screw                | M6×25                      |

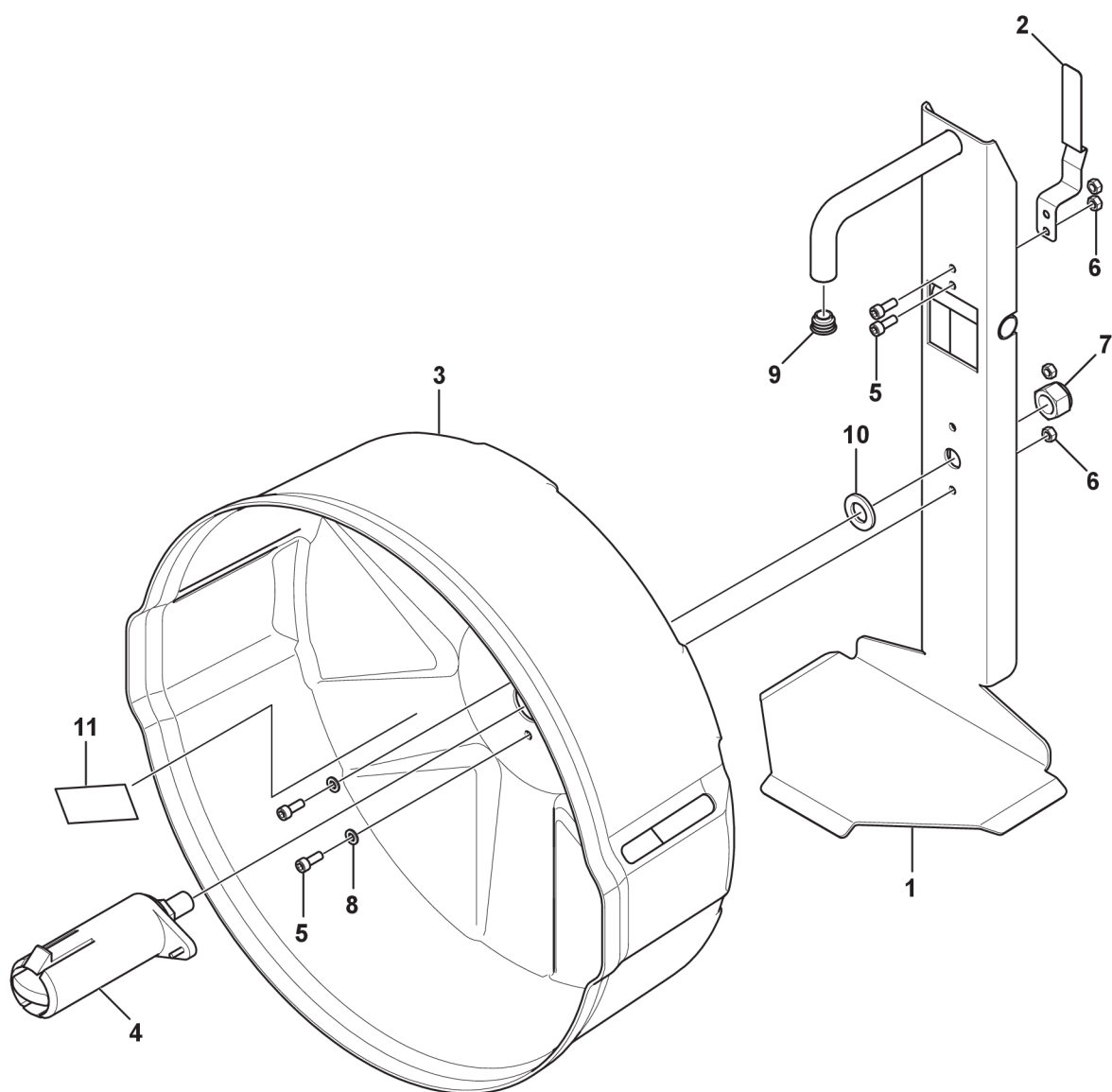


**SPARE PARTS KITS**

| <b>Item</b> | <b>Qty.</b> | <b>Ordering no.</b> | <b>Denomination</b>        | <b>Notes</b>                                    |
|-------------|-------------|---------------------|----------------------------|-------------------------------------------------|
| <b>401</b>  | <b>1</b>    | <b>0904 570 880</b> | <b>Column welded kit</b>   |                                                 |
| <b>402</b>  | <b>1</b>    |                     | <b>Handle assembly kit</b> | <b>Includes items: 7, 8, 10, 14, 16 and 17.</b> |
| <b>403</b>  | <b>1</b>    | <b>0464 666 002</b> | <b>Slider mount kit</b>    | <b>Includes items: 5, 9 and 21.</b>             |

**Accessories spare parts****Bobbin module**

| Item | Qty | Ordering no. | Denomination              | Notes       |
|------|-----|--------------|---------------------------|-------------|
|      |     | 0908 520 880 | <b>Wire bobbin holder</b> |             |
| 1    | 1   | 0905 732 880 | Bobbin frame assembly     |             |
| 2    | 1   | 0904 213 001 | Spring plate              |             |
| 3    | 1   | 0906 066 001 | Bobbin cover              |             |
| 4    | 1   | 0146 967 880 | Brake hub                 | Heavy duty  |
| 5    | 4   |              | Screw                     | M6×16       |
| 6    | 4   |              | Nut                       | 6 BH6       |
| 7    | 1   |              | Lock nut                  | M16         |
| 8    | 2   |              | Washer                    | D12/6.4×1.5 |
| 9    | 1   | 0444 369 002 | Tube plug                 | D20/15-11.5 |
| 10   | 1   |              | Washer                    | D31/17×3    |
| 11   | 1   | 0416 236 001 | Warning sign              |             |



**Three wheeler module**

| Item | Qty. | Ordering no.        | Denomination                 | Notes                      |
|------|------|---------------------|------------------------------|----------------------------|
|      |      | <b>0904 557 880</b> | <b>Three wheeler module</b>  |                            |
| 1    | 1    | 0904 543 880        | Frame                        |                            |
| 2    | 2    |                     | Screw                        | 4×8, see item 503.         |
| 3    | 1    |                     | Insulation tube              | See item 502.              |
| 4    | 2    |                     | Insulation collar-guide arms | See item 503.              |
| 5    | 2    |                     | Adjuster                     | See item 503.              |
| 6    | 3    |                     | Label                        | See item 503.              |
| 7    | 1    | 0904 540 880        | Guide bar                    |                            |
| 8    | 1    | 0904 441 001        | Knob                         | See item 502.              |
| 9    | 1    |                     | Threaded bar                 | See item 502.              |
| 10   | 2    |                     | Locking nut                  | M10, see item 502.         |
| 11   | 2    |                     | Washer                       | D22/10.5×2, see item 502.  |
| 12   | 1    |                     | Link                         | See item 502.              |
| 13   | 2    |                     | Tight fitting screw          | See item 502.              |
| 14   | 8    |                     | Washer                       | D12/6.4×1.5, see item 502. |
| 15   | 1    |                     | Link threaded                | See item 502.              |
| 16   | 1    |                     | Swivel                       | See item 502.              |
| 17   | 1    |                     | Adjuster block               | See item 502.              |
| 18   | 1    |                     | Screw                        | M6×12, see item 502.       |
| 19   | 1    |                     | Locking pin                  | See item 502.              |
| 20   | 1    |                     | Compression spring           | See item 502.              |
| 21   | 1    |                     | Screw                        | M12×12, see item 502.      |
| 22   | 2    |                     | Flange bearing               | See item 502.              |
| 23   | 1    |                     | Versotrac high temp wheel    | See item 501.              |
| 24   | 2    |                     | Flange bearing               | See item 501.              |
| 25   | 1    |                     | Wheel shaft                  | See item 501.              |
| 26   | 1    |                     | Shaft                        | See item 502.              |
| 27   | 2    |                     | Screw                        | M6×8, see item 502.        |
| 28   | 1    |                     | Plate                        | See item 502.              |
| 29   | 1    |                     | Wheel frame                  | See item 502.              |
| 30   | 2    |                     | Washer                       | D22/6.4×4, see item 501.   |
| 31   | 2    |                     | Screw                        | M6×12, see item 501.       |
| 32   | 1    | 0904 558 001        | Handle                       | See item 502.              |
| 33   | 2    |                     | Screw                        | M6×25, see item 502.       |
| 34   | 4    |                     | Locking nut                  | BH6                        |
| 35   | 1    |                     | Swivel wheel shaft lock      | See item 502.              |
| 36   | 1    | 0904 577 001        | Level                        |                            |
| 37   | 2    |                     | Screw                        | M4×10                      |
| 38   | 2    |                     | Nut                          | M10, see item 502.         |

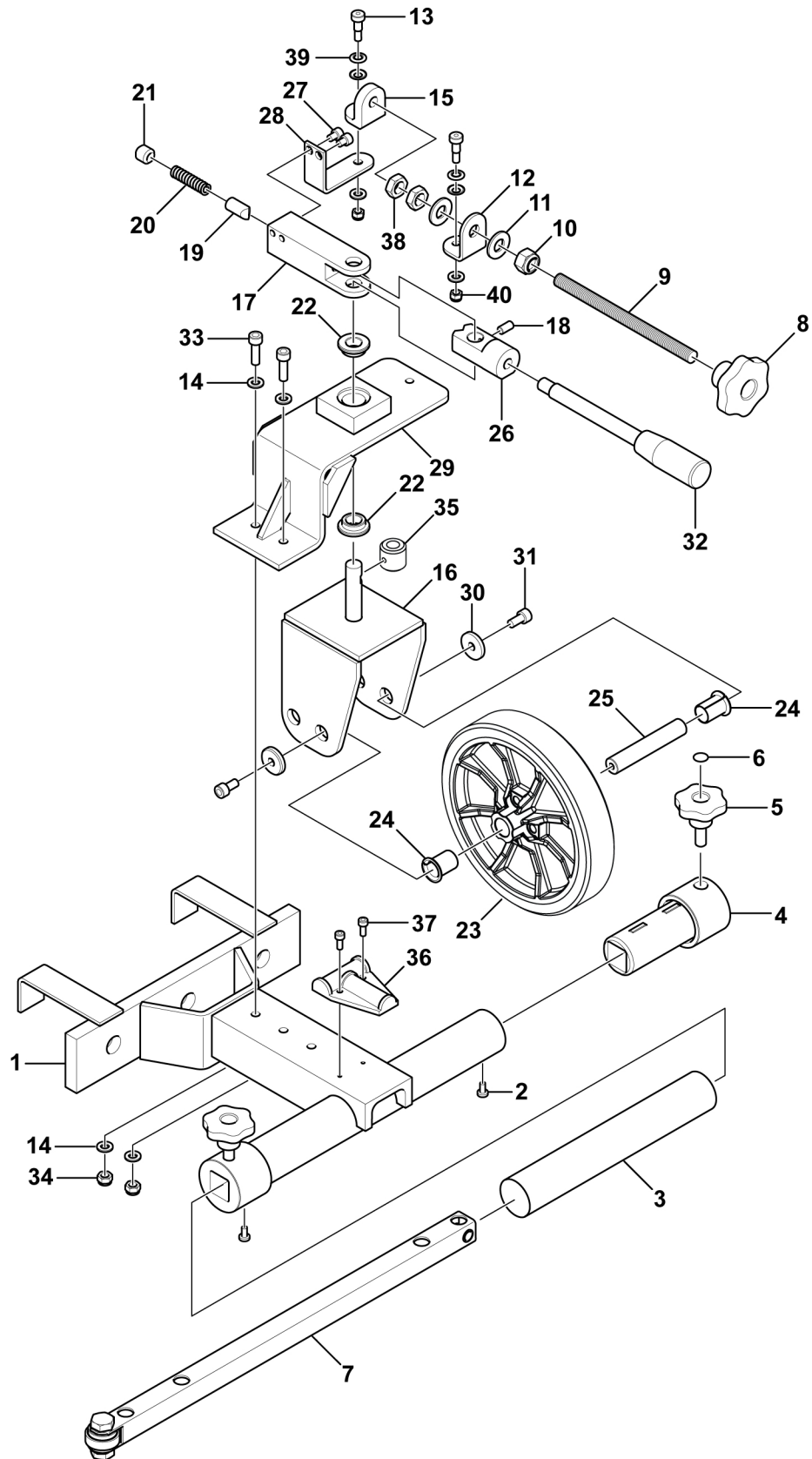
## SPARE PARTS

| Item | Qty. | Ordering no. | Denomination | Notes                    |
|------|------|--------------|--------------|--------------------------|
| 39   | 4    |              | Cup          | A-12, 5-1, see item 502. |
| 40   | 2    |              | Nut          | M5, see item 502.        |

### SPARE PART KITS

| Item | Qty. | Ordering no.  | Denomination               | Notes                                                                                                                   |
|------|------|---------------|----------------------------|-------------------------------------------------------------------------------------------------------------------------|
| 501  | 1    | 0464 666 018  | Wheel kit 3 wheeler module | Includes items: 23, 24, 25, 30 and 31.                                                                                  |
| 502  | 1    | 0464 666 019* | Wheel frame kit            | Includes items: 3, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 26, 27, 28, 29, 32, 33, 35, 38, 39 and 40. |
| 503  | 1    | 0464 666 010  | Adjuster kit               | Includes items: 2, 4, 5 and 6.                                                                                          |

\* The kit is assembled in the factory.

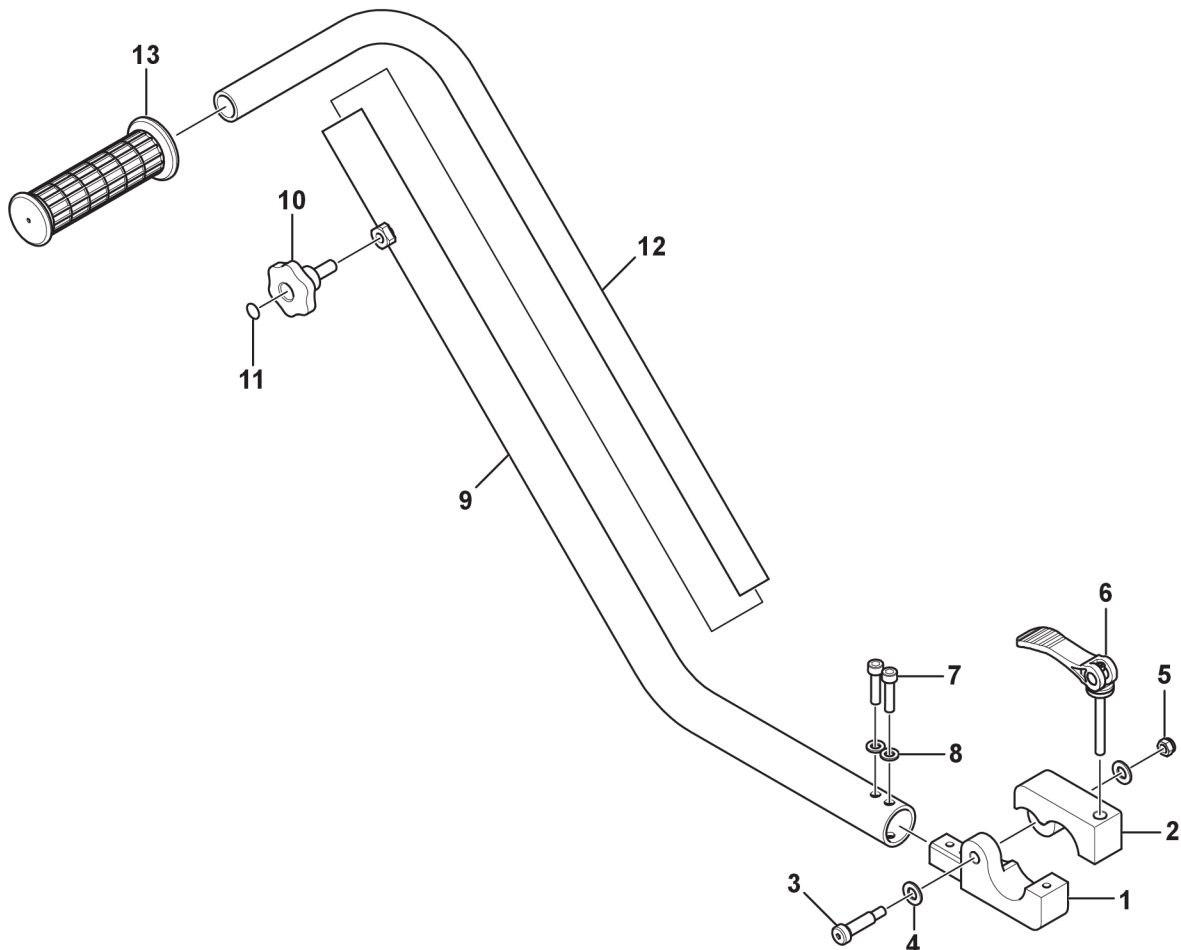


## Steering handle

| Item | Qty. | Ordering no.        | Denomination           | Notes         |
|------|------|---------------------|------------------------|---------------|
|      |      | <b>0904 537 880</b> | <b>Steering handle</b> |               |
| 1    | 1    | 0904 532 001        | Clamp bottom           |               |
| 2    | 1    | 0904 531 001        | Clamp top              |               |
| 3    | 1    |                     | Pass screw             | H8×25         |
| 4    | 2    |                     | Washer                 | D16/8.4×1.5   |
| 5    | 1    |                     | Nut                    | BH6           |
| 6    | 1    | 0904 533 001        | Cam lever              |               |
| 7    | 2    |                     | Screw                  | M6×40         |
| 8    | 2    |                     | Washer                 | D12/6.4×1.5   |
| 9    | 1    | 0904 535 880        | Welded pipe            |               |
| 10   | 1    |                     | Adjuster               | See item 601. |
| 11   | 1    |                     | Label                  | See item 601. |
| 12   | 1    | 0904 536 001        | Handle                 |               |
| 13   | 1    | 0218 801 201        | Rubber handle          |               |

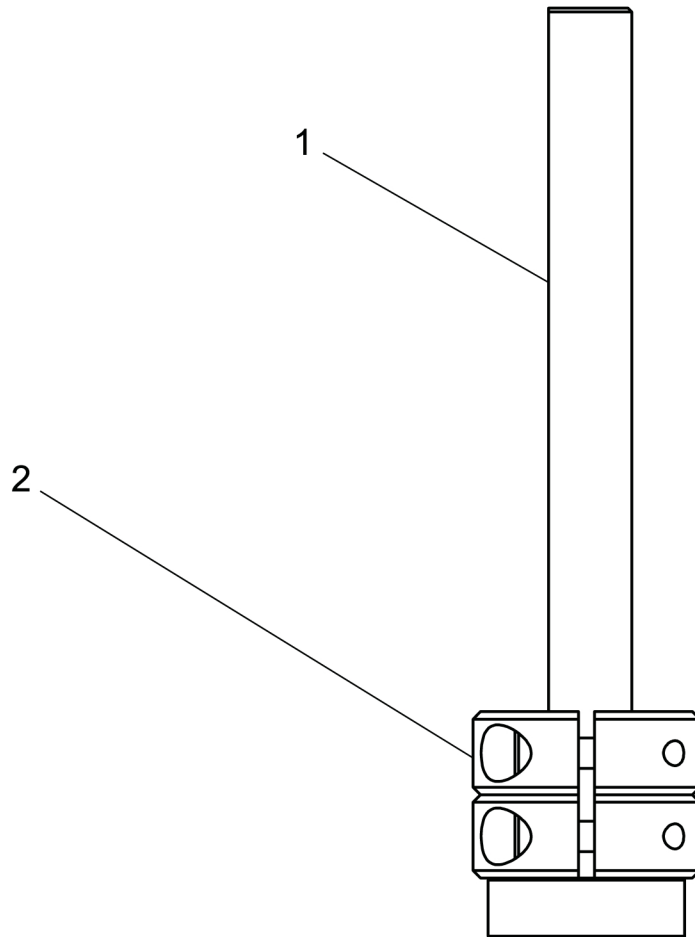
### SPARE PART KIT

| Item       | Qty.     | Ordering no.        | Denomination        | Notes                            |
|------------|----------|---------------------|---------------------|----------------------------------|
| <b>601</b> | <b>1</b> | <b>0464 666 010</b> | <b>Adjuster kit</b> | <b>Includes items 10 and 11.</b> |



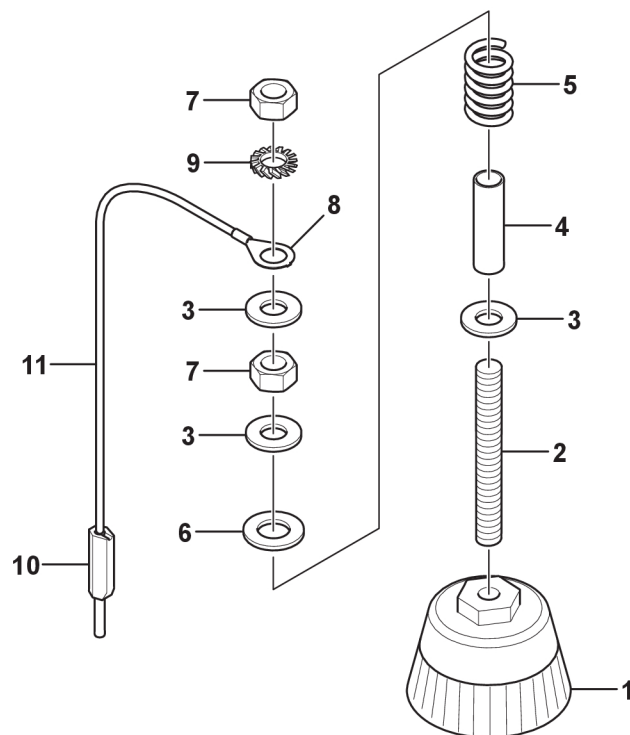
**Idling roller**

| Item | Qty. | Ordering no.        | Denomination         | Notes |
|------|------|---------------------|----------------------|-------|
|      |      | <b>0446 151 880</b> | <b>Idling roller</b> |       |
| 1    | 1    | 0333 164 880        | Guide roller         |       |
| 2    | 2    | 0904 527 001        | Tension ring         |       |



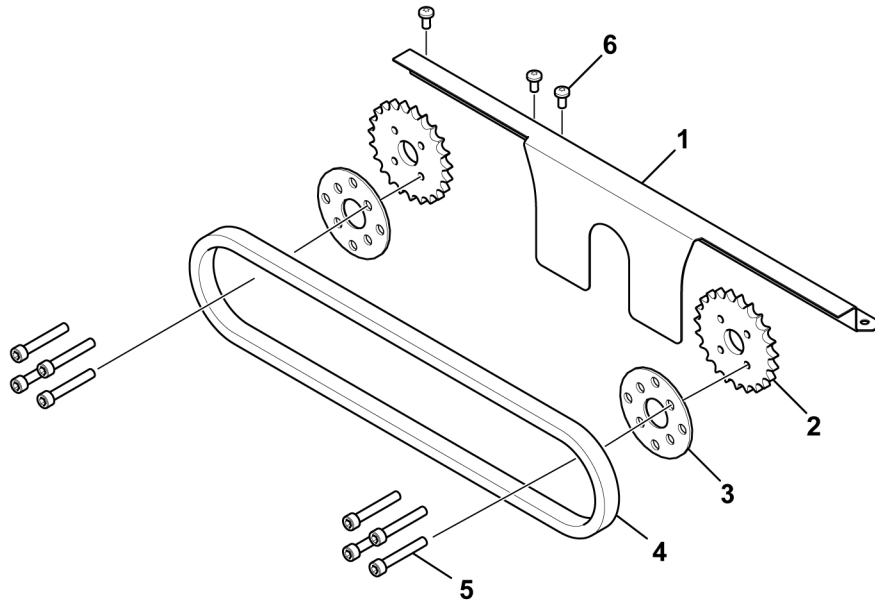
**Work piece voltage reference brush**

| Item | Qty. | Ordering no.        | Denomination                              | Notes      |
|------|------|---------------------|-------------------------------------------|------------|
|      |      | <b>0904 223 880</b> | <b>Work piece voltage reference brush</b> |            |
| 1    | 1    | 0904 227 001        | Cup brush                                 |            |
| 2    | 1    | 0904 224 001        | Threaded rod                              |            |
| 3    | 3    |                     | Washer                                    | D22/10.5x2 |
| 4    | 1    |                     | Distance                                  |            |
| 5    | 1    | 0904 226 001        | Compression spring                        |            |
| 6    | 1    |                     | Washer                                    | D24/13x2   |
| 7    | 2    |                     | Nut                                       | 8.8 M10    |
| 8    | 1    |                     | Cable lug ring                            | M10        |
| 9    | 1    |                     | Washer lock                               | AZ         |
| 10   | 1    |                     | Cable plug                                | 4 mm       |
| 11   | 1    |                     | Cable                                     | RX 1x2.5   |

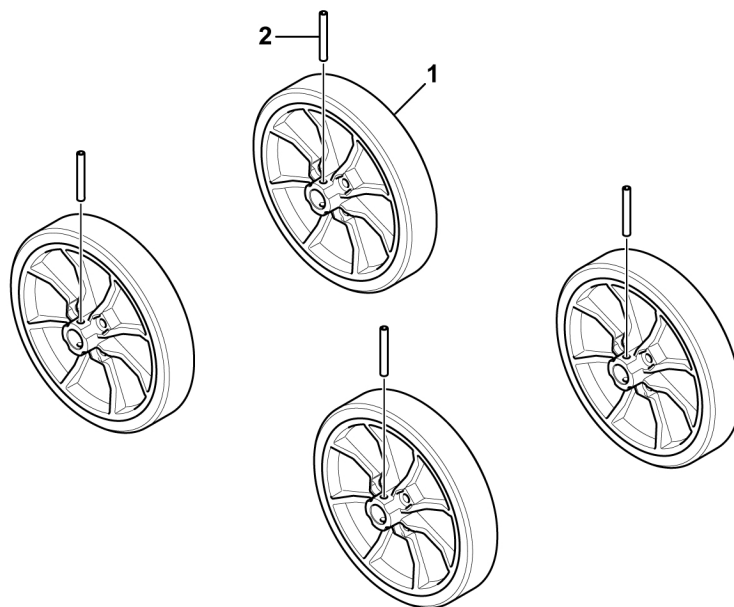


**4 wheel drive kit**

| Item | Qty | Ordering no.        | Denomination             | Notes           |
|------|-----|---------------------|--------------------------|-----------------|
|      |     | <b>0910 053 780</b> | <b>4 wheel drive kit</b> |                 |
| 1    | 1   | 0910 048 880        | Chain protection         |                 |
| 2    | 2   | 0910 051 001        | Sprocket                 |                 |
| 3    | 2   | 0913 240 001        | Spacer                   |                 |
| 4    | 1   | 0910 052 001        | Chain                    | 9.525 mm (3/8") |
| 5    | 8   | 0192 238 378        | Screw                    | M6×40           |
| 6    | 3   | 0194 291 327        | Screw                    | M5×12           |

**Wheel kit**

| Item | Qty | Ordering no.        | Denomination              | Notes |
|------|-----|---------------------|---------------------------|-------|
|      |     | <b>0910 531 880</b> | <b>Wheel kit</b>          |       |
| 1    | 4   | 0910 040 001        | Versotrac high temp wheel |       |
| 2    | 4   | 0211 102 962        | Roll pin                  | D5X40 |





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